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TS 482 V30 *Technical Data Sheet*

TS 482 V30 is vinyl acetate copolymer emulsion adhesive.

PHYSICAL CHARACTERISTICS

Total solids %:	55.5 – 58.5
Viscosity @ 24°C, cps:	2700 – 3300 RVF, Spindle #3, 20 rpm
Relative Density:	1.06 – 1.08
pH value:	4.0 – 5.0
Colour of Dried Film:	Light, translucent
Cleaner:	Water (wet), MEK (dry)
Application:	Box shop, carton forming
Shelf Life:	6 months
VOC:	2.5 g/L

APPLICATIONS AND FEATURES

TS 482 V30 is a carton-forming and sealing resin adhesive with very fast setting properties. It obtains a good bond to boards with difficult to bond surfaces (e.g. plastic or dense clay coatings).

TS 482 V30 develops superior adhesion to **Supergrip 65** and **TS 346**.

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