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TS 482 *Technical Data Sheet*

TS 482 is vinyl acetate copolymer emulsion adhesive.

PHYSICAL CHARACTERISTICS

Total solids %:	54.5 – 57.5
Viscosity @ 24°C, cps:	1160 – 1440
	RVF, Spindle #3, 20 rpm
Relative Density:	1.06 – 1.08
pH value:	4.0 – 5.0
Colour of Dried Film:	Light, translucent
Cleaner:	Water (wet), MEK (dry)
Application Method:	Straight Line Equipment, Extrusion
Shelf Life:	6 months
Freeze/Thaw Stability:	Not stable. Protect from freezing.
VOC:	2.5 g/L

APPLICATIONS AND FEATURES

TS 482 is a carton-forming and sealing resin adhesive with very fast setting properties. It obtains a good bond to boards with difficult to bond surfaces (e.g., plastic or dense clay coatings).

TS 482 develops superior adhesion to **Supergrip 65** and **TS 346**.

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