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SUPERSET 133 V24 *Technical Data Sheet*

Superset 133 V24 is a polyvinyl acetate emulsion adhesive.

PHYSICAL CHARACTERISTICS

Total solids %:	53.0 – 57.0
Viscosity @ 24°C, cps:	2100 – 2700 RVF, Spindle #3, 20 rpm
Relative Density:	1.09 – 1.11
pH value:	4.5 – 5.5
Colour of Dried Film:	Light, translucent
Cleaner:	Water (wet), MEK (dry)
Application Method:	Brush or roller
Shelf Life:	3 months
VOC:	11.5 g/L

APPLICATIONS AND FEATURES

Superset 133 V24 is a high-solids wood glue primarily used by cold press to bond plywood and many boards to make curved chair backs. It has an open assembly time of about 4 minutes and a closed assembly time of roughly 8 minutes. Pressing time is 2 hours but light handling is possible after 15 minutes. This product can also be used for hot press application. **Superset 133 V24** has excellent freeze/thaw stability (in excess of 10 cycles) and has a chalk point of approximately 10°C (55°F).

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