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SUPERSET 1075 *Technical Data Sheet*

Superset 1075 is a polyvinyl acetate emulsion adhesive.

PHYSICAL CHARACTERISTICS

Total solids %:	42.0 – 45.0
Viscosity @ 24°C, cps:	3800 – 4400 RVF, Spindle #4, 20 rpm
Relative Density:	1.08 – 1.10
pH value:	4.3 – 5.3
Colour of Dried Film:	Light, translucent
Cleaner:	Tepid Water
Assembly Time:	Open: Should not exceed 5 minutes. Closed: Should not exceed 20 minutes.
Press Time (Cold):	30 – 60 minutes Intimate contact between substrates is imperative! Assembly and press periods will vary with atmospheric conditions, coat weight, and nature of substrates.
Storage:	6 months under normal conditions. Keep from freezing.

APPLICATIONS AND FEATURES

Superset 1075 is an excellent general-purpose wood glue with good wet tack and fast setting properties; it is formaldehyde-free.

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