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SUPERSET 1071 *Technical Data Sheet*

Superset 1071 is a vinyl acetate polymer emulsion adhesive.

PHYSICAL CHARACTERISTICS

Total solids %:	49.0 – 52.0
Viscosity @ 24°C, cps:	7000 – 9000 RVF, Spindle #5, 20 rpm
Relative Density:	1.10 – 1.12
pH value:	4.3 – 5.3
Colour of Dried Film:	Light, translucent
Cleaner:	Water (wet), MEK (dry)
Application Method:	Spreader, brush, roller coat, etc.
Shelf Life:	6 months

APPLICATIONS AND FEATURES

Superset 1071 is a fast-drying assembly wood glue for hardwoods, e.g. hickory, oak. It offers good heat resistance and has an open assembly time of approximately 2½ minutes, depending on the type of wood and the conditions under which the glue is used.

Pressing time is about 1½ hours, but light handling is possible after 10 minutes.

Superset 1071 is formaldehyde-free.

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